INTRODUCTION
This booklet provides guidance to identify, handle, install and commission Dunham-Bush Ocelot fan coil units as well as guidance for operation and maintenance.

These instructions are to be read in conjunction with the wiring diagram supplied with the unit.

The instructions apply to units from the standard range only. Please study the instructions carefully before commencing any installation work.

IDENTIFICATION
The fan coil unit serial number, description, figure number (size) are displayed on a label found on the fan coil inside the access panel. If specified, a stencil reference may also be marked on the unit for on-site identification.

DESCRIPTION
Dunham-Bush Ocelot cased fan coil unit comprises a powder coated steel with access to each part of the unit: fan/motor assemblies, air filter, dual purpose heating/cooling coil and electrical connections box, via panels retained using either plastic triangular keys (supplied), quarter-turn push fit quick release fasteners or self-tapping screws. Fan coil units are designed for up to nine fan speed operation, with fan control provided by means of an autotransformer with fan speed switches.

STANDARD RANGE MODELS & SIZES
Ocelot is a vertical cased fan coil unit, available in seven sizes, Figures 1 to 7 inclusive.

Diagram 1: Ocelot Fig 3 with top discharge (optional support legs shown)
Dunham-Bush Ocelot fan coil units are available with accessories for internal stand alone or remote control. These include fitted or remote switches, set point adjusters, remote room air sensors and remote fan speed controllers. Refer to the wiring diagram included with the fan coil unit for details on installation and wiring of remote controls.

**CONSTRUCTION**

**Delivery**

The purchaser is responsible for off-loading, and must examine the fan coil units promptly upon receipt. Any claims for damage will only be accepted if, at the time of delivery, the consignment note is endorsed with the details and counter signed by the transport driver. Each fan coil unit is marked to show the model, figure number, serial number and stencil reference if specified.

**Discharge/Inlet Configuration**

The standard discharge configuration comprises either a curved hinged top outlet grille or a front facing outlet grille. The standard inlet configuration comprises a downward facing rectangular aperture. Options include fitted support legs or inlet grille box.

**Handling and Storage**

Fan coil units are individually packed and two/three persons can usually handle the heaviest unit. When a significant quantity of fan coils is delivered, they may be palletised and shrink-wrapped, so a fork-lift or similar will be required for lifting. The fan coil unit must not be dropped or suffer impact in any circumstances and should never be lifted or handled by their coil connections.

Fan coil units should be stored in clean, dry conditions. Any packaging should not be removed until the fan coil unit is required for installation. Packaging should only be removed if damage is suspected at the time of delivery.
**WARNING:** Ocelot fan coil units are designed such that the casing is free from sharp edges however some internal components on the fan coil may have sharp edges. Care must be taken when handling the product; protective gloves should be worn.

### FIGURE

<table>
<thead>
<tr>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dry mass of basic unit with discharge spigot plenum only (kg)</td>
<td>52</td>
<td>63</td>
<td>67</td>
<td>79</td>
<td>84</td>
<td>94</td>
</tr>
</tbody>
</table>

Table 1: Approximate masses of Ocelot fan coil units

### INSTALLATION

#### General
Before removing any packaging, check the identity of the fan coil unit against the stencil reference marked on the access panel. Packaging should be retained to protect the fan coil unit from damage by other works after installation.

#### Fitting
1. Prepare wall fixings to accept the fan coil unit. M8 bolts, anchors or similar, complete with appropriate washers, are suitable.
2. Suspend the fan coil unit and ensure it is level in both directions. Use a spirit level on the casing, not the drip tray (The drip tray is graded to ensure drainage of condensate).
3. Connect pipework as shown in Diagram 4.
4. Connect a suitable drain to the drip tray.
5. Connect electrical supply and control accessories as shown in wiring diagrams enclosed with the fan coil unit.
6. After filling the hot and chilled water systems, check for leaks (refer to Commissioning).
7. Ensure condensate pump is installed in accordance with manufacturer’s requirements and see diagrams 3a and 3b below.

#### Pipework Connections
1. The coil is a dual purpose coil with OD15mm copper tube tails at 40mm centres between flow and return connections. Always observe the correct direction of flow. (see diagram 4)
2. Local isolating and regulating valves are recommended, as well as strainers to filter out foreign matter in the water.
3. The installer must provide any fittings to connect pipework to fitted 2 or 4 port valves.
4. The drip tray has an OD22mm tube connection, suitable for a compression fitting or similar, to be supplied by the installer.

#### Electrical connections and controls
1. The electrical connections box is located inside the fan coil unit, and incorporates a hinged access door, fastened with a self-tapping screw.
2. Connect a 230V/1ph/50Hz supply to the flying lead fitted to the electrical connections box.
3. Fit any remote accessories in their appropriate locations and connect terminal block inside the electrical connections box.

Refer to the wiring diagram enclosed with the fan coil unit for specific wiring details.

1. All wiring should comply with IEE regulations (BS 7671) and local bye-laws.

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Diagram 3a

Diagram 3b
Diagram 4: Pipework connections, as viewed on header/connection end of coil (casing omitted for clarity)

Diagram 5: Standard AC motor electrical connections box with autotransformer and fitted switches

Diagram 6: Optional fitted valves, actuators and condensate pump,
COMMISSIONING

1. Ensure that the fan coil unit, drip tray and filter are clean and free from dust. Dirt in the drip tray can result in the condensate overflowing. Dirt in the filter will lead to reduced performance. Check the fastness of all access panels.

2. Check that all electrical connections are correct and comply with BS7671 and local bye-laws. Refer to the wiring diagram supplied with the fan coil unit.

3. Check the coil connections and drip tray connections for leaks. Refer to Table 3 for coil test and working pressures.

4. Purge air from both heating and cooling sections of the coil using the manual air vents fitted.

5. Balance the water flow rate through both hot and chilled water systems following accepted practice to achieve the specified flow rates.

6. On AC motor units, there are two fan speed switches - one to give three main speeds, and the other to provide a ‘fine-adjust’ to each speed. Set the switches to the specified design settings, as highlighted on the label fixed the plenum access panel. (Refer to diagram 8 for fan switch settings)

7. On EC motor units, adjust potentiometer to ensure air volume to design specification. If using a BMS controller with a 0-10V output, adjust the fan via the remote interface to ensure air volume and external static resistance are both to design specification.

8. If fitted, set any remote switches and/or controls to the specified settings. Check the operation of controls in accordance with control manufacturer’s instructions.

9. Check the operation of any remote fan speed or remote thermal controls.

10. If supplied/fitted, check the operation of the condensate pump by pouring a small quantity of water into the drip tray; ensure the pump clears any water and operates any alarms etc.

11. Leave this document and the wiring diagrams with the end user.

For further information on any fan coil unit - contact Dunham-Bush, quoting the serial number on the label on the access panel.
Table 2 - 4 port valves; recommended Kv values to match coils

<table>
<thead>
<tr>
<th>Size</th>
<th>Cooling coil valve Kv</th>
<th>Heating coil valve Kv</th>
</tr>
</thead>
<tbody>
<tr>
<td>Figure 1</td>
<td>1.6</td>
<td>0.6</td>
</tr>
<tr>
<td>Figure 2 &amp; 3</td>
<td>1.6</td>
<td>0.6</td>
</tr>
<tr>
<td>Figure 4 &amp; 5</td>
<td>1.6</td>
<td>1.0</td>
</tr>
<tr>
<td>Figure 6 &amp; 7</td>
<td>1.6</td>
<td>1.0</td>
</tr>
</tbody>
</table>

Table 3 - Maximum test and working pressures

<table>
<thead>
<tr>
<th>Coil Section</th>
<th>Maximum test pressure</th>
<th>Recommended working pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cooling</td>
<td>20 Bar gauge</td>
<td>7 Bar gauge</td>
</tr>
<tr>
<td>Heating</td>
<td>20 Bar gauge</td>
<td>7 Bar gauge</td>
</tr>
</tbody>
</table>

WARNING
Air vents should not be operated during pressure tests. Recommended working pressure is limited to 7 Bar gauge to ensure safe operation of manual air vents.

Table 4 - Water content of cooling and heating sections of coil

<table>
<thead>
<tr>
<th>Size</th>
<th>Cooling section content</th>
<th>Heating section content</th>
</tr>
</thead>
<tbody>
<tr>
<td>Figure 1</td>
<td>1.70</td>
<td>0.20</td>
</tr>
<tr>
<td>Figure 2 &amp; 3</td>
<td>2.55</td>
<td>0.28</td>
</tr>
<tr>
<td>Figure 4 &amp; 5</td>
<td>3.68</td>
<td>0.40</td>
</tr>
<tr>
<td>Figure 6 &amp; 7</td>
<td>4.53</td>
<td>0.51</td>
</tr>
</tbody>
</table>

Diagram 8: Fan switch speed settings; also shown as label affixed to fan coil unit (AC motor units only)
OPERATION
Ocelot fan coil units provide cooling and heating of air when used in conjunction with chilled water and/or low temperature hot water systems. They are designed for either high level wall mounting or low level floor mounting, connected to a discharge grille.

When running, the fan draws air from the room and/or primary source, through an inlet filter. The air is then discharged over the heating/cooling coil, and through the grille back into the room.

Alternative options include chilled water cooling only, either top or front discharge and either bottom or front inlet.

Fans normally run continuously, with control provided via an automatic control system varying the flow rates of chilled water and hot water through the coil (waterside control). Depending upon the particular type of controls fitted, user control is provided by fan speed switches and/or temperature control. Fan speed switch settings are shown on a label affixed to the discharge plenum.

CONTROLS
Ocelot fan coil units may be fitted with an optional waterside control system, which typically may comprise the following elements: -
Fitted fan on/off
Fan speed change switches (AC motor units)
Fan speed potentiometer (EC motor units)
Fan coil controller
Return air sensor
Valve actuators (Two or four port valves)

Additional optional accessories include:-
Remote room air sensor
Remote set point adjuster
Remote fan on/off and speed switches
Fitted relays for master/slave or BMS control

Dunham-Bush also fit non-standard controls supplied by others; refer to the wiring diagram supplied with the unit.

CLEANING
Cleaning and maintenance must be carried out by competent persons

Inspection
The frequency of cleaning and inspection depends upon the conditions in which the fan coil unit operates. Initially, it is suggested that the air filter and drip tray are inspected after 6-8 weeks normal operation.

Access
There one access panel. Access panels can be opened by either removing self-tapping screws (top outlet units) or turning quarter-turn triangle key locks (front outlet units).

Cleaning
1. Air filters can be cleaned by tapping out excess dust and washing in warm water (up to 40°C), using detergent if necessary. The filter must be rinsed and allow to dry naturally before replacing. Do not use a vacuum cleaner, as it can damage the filter media. Filters should be replaced after approximately 20 washes.
2. The drip tray can be cleaned with warm, soapy water. Ensure the drip tray drains freely.
3. If a condensate pump is fitted, check any sensors are clean and wiped dry. Test the operation of the pump by pouring clean water into the drip tray.

Because the air filter retains most of the dusty particles, it will only be necessary to clean the fans, motors and coil annually. An industrial vacuum cleaner can be used to clean the inside of the fan coil, in particular the coil and fans, with the air being sucked through the coil in the opposite direction to normal air flow. All accessible surfaces can be cleaned with a cloth.
Diagram 11: Removing the washable filter from the bottom of the unit.

MAINTENANCE

1. Purge any air from both cooling and heating sections of the coil using the manual air vents (using a suitable key).
2. The fan motor has ‘sealed for life’ bearings which do not require any maintenance, other than visual inspection.
3. The electrical connections box incorporates a 5A fuse.
4. Refer to page 7 & 8. Each fan coil unit is supplied with a wiring diagram applicable for the particular controls and accessories. Further copies are available on request. Please quote the serial number on the label on the main access panel.
5. Check the operation of all controls by varying their settings to achieve the desired effect on the fan.

WARNING

1. Prior to undertaking any cleaning or maintenance, ensure that the fan coil unit and any controls are disconnected from the electrical supply at the local isolator.
2. Some internal components may have sharp edges. Care must be taken when working on the fan coil unit, and protective gloves should be worn.
Declaration of Conformity

We, Dunham-Bush Ltd. of Downley Road, Havant, Hampshire, England, PO9 2JD, hereby declare conformity of the 'Ocelot' and 'Ocelot EC' Fan Coil Unit product with the following European Union Directives: -


The Low Voltage Directive 2006/95/EC.

The Energy Related Products Directive 2009/125/EC

In addition, we declare that the 'Ocelot' and 'Ocelot EC' Fan Coil Unit product complies with the following standards: -

EN 61000-6-3:2007 Electromagnetic Compatibility - generic emission standard

EN 61000-6-1:2007 Electromagnetic Compatibility - generic immunity standard

EN61000-3-2:2006 Electromagnetic Compatibility – Harmonic emissions


EN 60 335-1:2002 A14:2010 Household and Similar Electrical Appliances.
Safety General Requirements


For and on behalf of Dunham-Bush Ltd.

[Signature]

David Shuttleworth B.Sc., C.Eng. MCIBSE.
Technical Director

Date 11/2/13
PLEASE WRITE THE DETAILS OF THE UNIT HERE.
These details will be required when ordering spares for your Dunham-Bush Ocelot Fancoil Unit.

UNIT TYPE AND MODEL INFORMATION

SERIAL NUMBER

DATE OF INSTALLATION

Spare parts/service – Please contact our office, contact information shown below.

Manufacturer reserves the right to change any product specification without notice.

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